Threaded resistance thermometer
With perforated thermowell model TW35
Model TR10-J

for further approvals
see page 2

Applications

- Ventilation ducts
- Air-conditioning systems
- Room temperature measurement under difficult conditions
- Building control systems
- Sanitary, heating and air-conditioning technology

Special features

- Sensor ranges from -196 ... +600 °C (-320 ... +1,112 °F)
- With integrated perforated thermowell model TW35

Model TR10-J with perforated thermowell model TW35

Description

Resistance thermometers of this series are designed for screw-fitting directly in ventilation ducts.

Due to the perforation, the measuring insert is in direct contact with the medium. This considerably improves the response time. The measuring insert is sealed towards the connection head so that no medium can escape outside.

Insertion length, process connection, predection tube design, connection head, type and number of sensors, accuracy and connection method can each be selected to suit the respective application.

Optionally we can fit analogue or digital transmitters from the WIKA range into the connection head of the TR10-J.

Data sheets showing similar products:
Threaded resistance thermometer; model TR10-C; see data sheet TE 60.03
Indoor/outdoor resistance thermometer; model TR60; see data sheet TE 60.60

Explosion protection (option)

The permissible power, P_{max}, as well as the permissible ambient temperature, for the respective category can be seen on the EC-type examination certificate, the certificate for hazardous areas or in the operating instructions.

Built-in transmitters have their own EC-type examination certificate. The permissible ambient temperature ranges of the built-in transmitters can be taken from the corresponding transmitter approval.

Approvals (explosion predection, further approvals)

Logo	Description	Country
CE	**EU declaration of conformity** ■ EMC directive [1)] EN 61326 emission (group 1, class B) and immunity (industrial application) ■ RoHS directive	European Union
Ex	■ ATEX directive (option) Hazardous areas - Ex i Zone 0 gas [II 1G Ex ia IIC T1 ... T6 Ga] Zone 1 gas [II 2G Ex ia IIC T1 ... T6 Gb] Zone 20 dust [II 1D Ex ia IIIC T125 ... T65 °C Da] Zone 21 dust [II 2D Ex ia IIIC T125 ... T65 °C Db]	
IEC IECEx	**IECEx (option)** (in conjunction with ATEX) Hazardous areas - Ex i Zone 0 gas [Ex ia IIC T1 ... T6 Ga] Zone 1 gas [Ex ia IIC T1 ... T6 Gb] Zone 20 dust [Ex ia IIIC T125 ... T65 °C Da] Zone 21 dust [Ex ia IIIC T125 ... T65 °C Db]	International
EAC Ex	**EAC (option)** Hazardous areas - Ex i Zone 0 gas [0 Ex ia IIC T3/T4/T5/T6] Zone 1 gas [1 Ex ib IIC T3/T4/T5/T6] Zone 20 dust [DIP A20 Ta 65 °C/Ta 95 °C/Ta 125 °C] Zone 21 dust [DIP A21 Ta 65 °C/Ta 95 °C/Ta 125 °C]	Eurasian Economic Community
INMETRO	**INMETRO (option)** Hazardous areas - Ex i Zone 0 gas [Ex ia IIC T3 ... T6 Ga] Zone 1 gas [Ex ib IIC T3 ... T6 Gb] Zone 20 dust [Ex ia IIIC T125 ... T65 °C Da] Zone 21 dust [Ex ib IIIC T125 ... T65 °C Db]	Brazil
Ex NEPSI	**NEPSI (option)** Hazardous areas - Ex i Zone 0 gas [Ex ia IIC T3 ~ T6] Zone 1 gas [Ex ib IIC T3 ~ T6]	China
KCs	**KCs - KOSHA (option)** Hazardous areas - Ex i Zone 0 gas [Ex ia IIC T4 ... T6] Zone 1 gas [Ex ib IIC T4 ... T6]	South Korea
-	**PESO (option)** Hazardous areas - Ex i Zone 0 gas [Ex ia IIC T1 ... T6 Ga] Zone 1 gas [Ex ib IIC T3 ... T6 Gb]	India

1) Only for built-in transmitter

Logo	Description	Country
-	**DNOP - MakNII (option)** Hazardous areas - Ex i Zone 0 gas [II 1G Ex ia IIC T3, T4, T5, T6 Ga] Zone 1 gas [II 2G Ex ia IIC T3, T4, T5, T6 Gb] Zone 20 dust [II 1D Ex ia IIIC T65, T95, T125 °C Da] Zone 21 dust [II 2D Ex ib IIIC T125 ... T65 °C Db]	India
	GOST (option) Metrology, measurement technology	Russia
	KazInMetr (option) Metrology, measurement technology	Kazakhstan
-	**MTSCHS (option)** Permission for commissioning	Kazakhstan
	BelGIM (option) Metrology, measurement technology	Belarus
	UkrSEPRO (option) Metrology, measurement technology	Ukraine
	Uzstandard (option) Metrology, measurement technology	Uzbekistan

Manufacturer's information and certificates

Logo	Description
	SIL 2 Functional safety (only in conjunction with model T32 temperature transmitter)

Instruments marked with "ia" may also be used in areas only requiring instruments marked with "ib" or "ic".
If an instrument with "ia" marking has been used in an area with requirements in accordance with "ib" or "ic", it can no longer be operated in areas with requirements in accordance with "ia" afterwards.

Approvals and certificates, see website

Sensor

Measuring element

Pt100, Pt1000 [1] (measuring current: 0.1 ... 1.0 mA) [2]

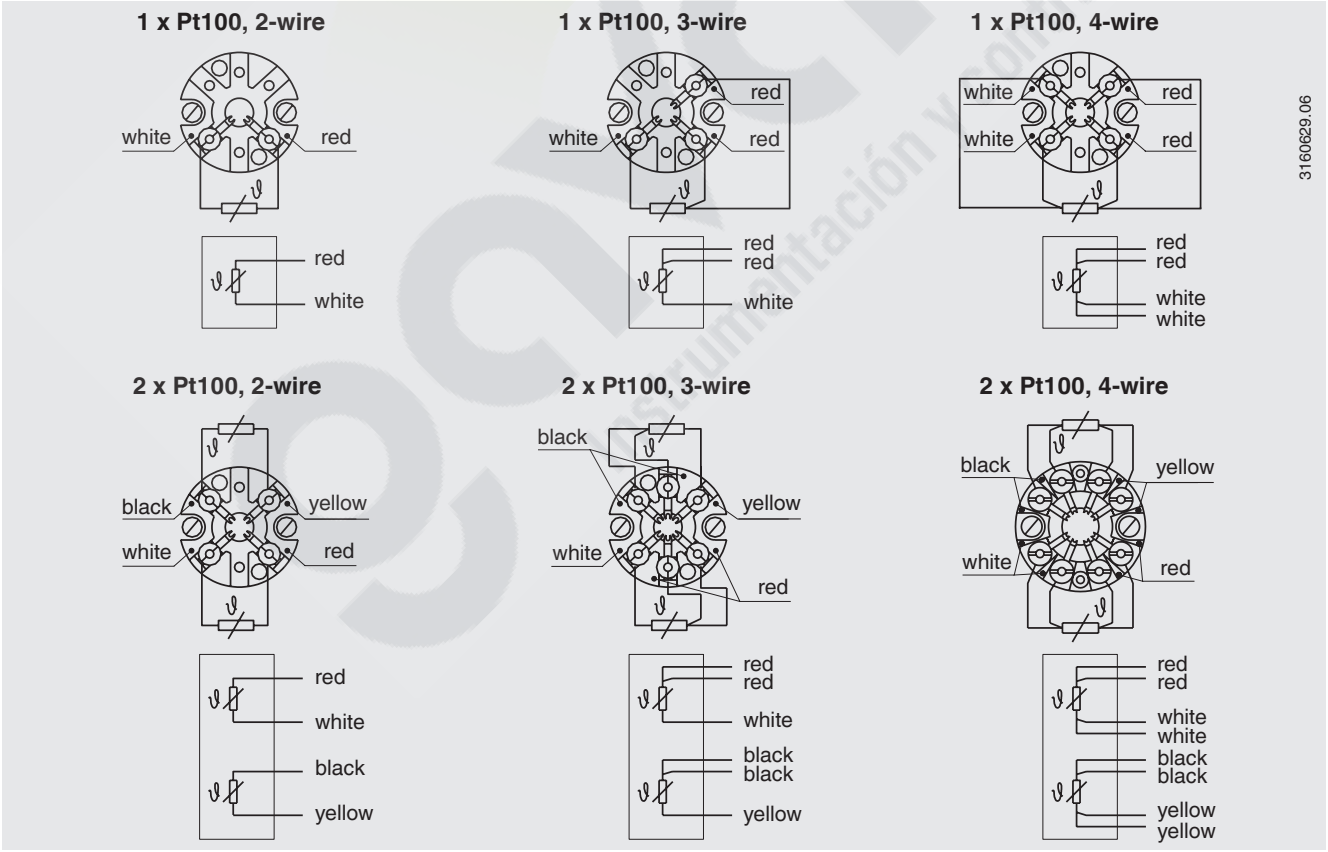
Connection method	
Single elements	1 x 2-wire 1 x 3-wire 1 x 4-wire
Dual elements	2 x 2-wire 2 x 3-wire 2 x 4-wire [3]

Accuracy class / Range of use of the sensor per EN 60751		
Class	**Sensor construction**	
	Wire-wound	**Thin-film**
Class B	-196 ... +600 °C -196 ... +450 °C	-50 ... +500 °C -50 ... +250 °C
Class A [4]	-100 ... +450 °C	-30 ... +300 °C
Class AA [4]	-50 ... +250 °C	0 ... 150 °C

1) Pt1000 only available as a thin-film measuring resistor
2) For detailed specifications for Pt100 sensors, see Technical information IN 00.17 at www.wika.com.
3) Not with 3 mm diameter
4) Not with 2-wire connection method

The table shows the temperature ranges listed in the respective standards, in which the tolerance values (class accuracies) are valid.

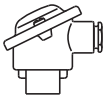
Electrical connection (colour code per IEC/EN 60751)



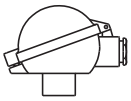
For the electrical connections of built-in temperature transmitters see the corresponding data sheets or operating instructions.

Connection head

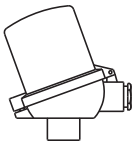
■ European designs per EN 50446 / DIN 43735



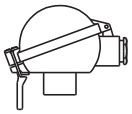
BS



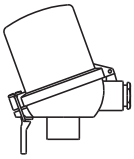
BSZ, BSZ-K



BSZ-H, BSZ-HK, BSZ-H / DIH10



BSS



BSS-H

BVS

Model	Material	Cable entry thread size	Ingress predection (max.) [1]	Cap	Surface	Connection to neck tube
BS	Aluminium	M20 x 1.5 or ½ NPT [3]	IP65, IP68	Flat cap with 2 screws	Blue, lacquered [4]	M24 x 1.5, ½ NPT
BSZ	Aluminium	M20 x 1.5 or ½ NPT [3]	IP65, IP68	Spherical hinged cover with cylinder head screw	Blue, lacquered [4]	M24 x 1.5, ½ NPT
BSZ-H	Aluminium	M20 x 1.5 or ½ NPT [3]	IP65, IP68	Raised hinged cover with cylinder head screw	Blue, lacquered [4]	M24 x 1.5, ½ NPT
BSZ-H (2x cable outlet)	Aluminium	2 x M20 x 1.5 or 2 x ½ NPT [3]	IP65, IP68	Raised hinged cover with cylinder head screw	Blue, lacquered [4]	M24 x 1.5
BSZ-H / DIH10 [2]	Aluminium	M20 x 1.5 or ½ NPT [3]	IP65	Raised hinged cover with cylinder head screw	Blue, lacquered [4]	M24 x 1.5, ½ NPT
BSS	Aluminium	M20 x 1.5 or ½ NPT [3]	IP65	Spherical hinged cover with clamping lever	Blue, lacquered [4]	M24 x 1.5, ½ NPT
BSS-H	Aluminium	M20 x 1.5 or ½ NPT [3]	IP65	Raised hinged cover with clamping lever	Blue, lacquered [4]	M24 x 1.5, ½ NPT
BVS	Stainless steel	M20 x 1.5 [3]	IP65	Precision-cast screw-on lid	Blank, electropolished	M24 x 1.5
BSZ-K	Plastic	M20 x 1.5 or ½ NPT [3]	IP65	Spherical hinged cover with cylinder head screw	Black	M24 x 1.5
BSZ-HK	Plastic	M20 x 1.5 or ½ NPT [3]	IP65	Raised hinged cover with cylinder head screw	Black	M24 x 1.5

Model	Explosion predection		
	Without	Ex i (gas) Zone 0, 1, 2	Ex i (dust) Zone 20, 21, 22
BS	x	x	-
BSZ	x	x	x
BSZ-H	x	x	x
BSZ-H (2 x cable outlet)	x	x	x
BSZ-H / DIH10 [2]	x	x	-
BSS	x	x	-
BSS-H	x	x	-
BVS	x	x	-
BSZ-K	x	x	-
BSZ-HK	x	x	-

1) The ingress predection refers to the connection head, for information on the cable glands, see page 7
The indicated ingress predection does not apply for the perforated probe tip.
It is valid for the connection head with corresponding cable gland in case of a correctly installed thermometer.
2) LED display DIH10
3) Standard (others on request)
4) RAL 5022

North American designs

KN4-A
KN4-P

Model	Material	Cable entry thread size	Ingress predection (max.) [1]	Cover / Cap	Surface	Connection to neck tube
KN4-A	Aluminium	½ NPT or M20 x 1.5 [2]	IP65	Screw-on lid	Blue, lacquered [3]	M24 x 1.5, ½ NPT
KN4-P [4]	Polypropylene	½ NPT	IP65	Screw-on lid	White	½ NPT

Model	Explosion predection		
	Without	Ex i (gas) Zone 0, 1, 2	Ex i (dust) Zone 20, 21, 22
KN4-A	x	x	-
KN4-P [4]	x	-	-

1) The ingress predection refers to the connection head, for information on the cable glands, see page 7
2) Standard (others on request)
3) RAL 5022
4) On request

Connection head with digital display

Connection head BSZ-H with LED display model DIH10
see data sheet AC 80.11

To operate the digital displays, a transmitter with a 4 ... 20 mA output is always required.

Cable entry

Standard

Plastic

Plastic (Ex)

Brass, nickel-plated

Stainless steel

Plain threaded

2 x M20 x 1.5

The figures show examples of connection heads.

Cable entry	Cable entry thread size
Standard cable entry [1]	M20 x 1.5 or ½ NPT
Plastic cable gland (cable Ø 6 ... 10 mm) [1]	M20 x 1.5 or ½ NPT
Nickel-plated brass cable gland (cable Ø 6 ... 12 mm)	M20 x 1.5 or ½ NPT
Stainless steel cable gland (cable Ø 7 ... 12 mm)	M20 x 1.5 or ½ NPT
Plain threaded	M20 x 1.5 or ½ NPT
2 x M20 x 1.5 [2]	2 x M20 x 1.5

Cable entry	Colour	Ingress predection (max.)	Min./max. ambient temperature	Explosion predection		
				without	Ex i (gas) Zone 0, 1, 2	Ex i (dust) Zone 20, 21, 22
Standard cable entry [1]	Blank	IP65	-40 ... +80 °C	x	x	-
Plastic cable gland [1]	Black or grey	IP66, IP68	-40 ... +80 °C	x	-	-
Plastic cable gland, Ex e [1]	Light blue	IP66, IP68	-20 ... +80 °C (standard) -40 ... +70 °C (option)	x	x	x
Plastic cable gland, Ex e [1]	Black	IP66, IP68	-20 ... +80 °C (standard) -40 ... +70 °C (option)	x	-	-
Brass cable gland, nickel-plated	Blank	IP66, IP68	-60 [3] / -40 ... +80 °C	x	-	-
Brass cable gland, nickel-plated, Ex e	Blank	IP66, IP68	-60 [3] / -40 ... +80 °C	x	x	x
Stainless steel cable gland	Blank	IP66, IP68	-60 [3] / -40 ... +80 °C	x	x	x
Stainless steel cable gland, Ex e	Blank	IP66, IP68	-60 [3] / -40 ... +80 °C	x	x	x
Plain threaded	-	IP00	-	x	x	x [4]
2 x M20 x 1.5 [2]	-	IP00	-	x	x	x [4]

1) Not available for BVS connection head
2) Only for BSZ-H connection head
3) Special version on request (only available with selected approvals), other temperatures on request
4) Suitable cable gland required for operation

Ingress predection

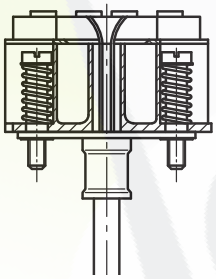
to IP65 per IEC/EN 60529 under the following conditions:
- Use of a suitable cable gland
- Use of a cable cross-section appropriate for the gland or select the appropriate cable gland for the available cable
- Adhere to the tightening torques for all threaded connections

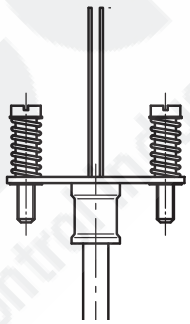
Transmitter

Mounting onto the measuring insert

With mounting on the measuring insert, the transmitter replaces the terminal block and is fixed directly to the terminal plate of the measuring insert.

Measuring insert with mounted transmitter (here: Model T32)

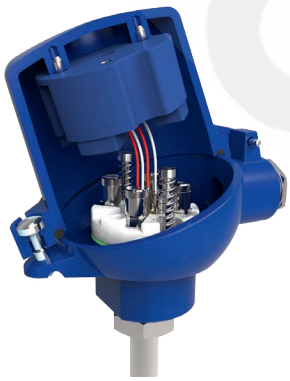




Measuring insert prepared for transmitter mounting

Mounted within the cap of the connection head

Mounting the transmitter in the cap of the connection head is preferable to mounting it on the measuring insert. With this type of mounting, for one, a better thermal insulation is ensured, and in addition, exchange and mounting for servicing is simplified.



Transmitter models

Output signal 4 ... 20 mA, HART® predocol, FOUNDATION™ Fieldbus and PROFIBUS® PA			
Transmitter (selectable versions)	**Model T15**	**Model T32**	**Model T53**
Data sheet	**TE 15.01**	**TE 32.04**	**TE 53.01**
Output			
■ 4 ... 20 mA	x	x	
■ HART® predocol		x	
■ FOUNDATION™ Fieldbus and PROFIBUS® PA			x
Connection method			
■ 1 x 2-wire, 3-wire or 4-wire	x	x	x
Measuring current	< 0.2 mA	< 0.3 mA	< 0.2 mA
Explosion predection	Optional	Optional	Standard

Possible mounting positions for transmitters

Connection head	T15	T32	T53
BS	○	-	○
BSZ, BSZ-K	○	○	○
BSZ-H, BSZ-HK	●	●	●
BSZ-H (2x cable outlet)	●	●	●
BSZ-H / DIH10	○	○	-
BSS	○	○	○
BSS-H	●	●	●
BVS	○	○	○
KN4-A / KN4-P	○	○	○

○ Mounted instead of terminal block ● Mounted within the cap of the connection head – Mounting not possible

The mounting of a transmitter on the measuring insert is possible with all the connection heads listed here. The fitting of a transmitter in the (screw) cap of a North American design connection head is not possible.
Mounting of 2 transmitters on request.
For a correct determination of the overall measuring deviation, the sensor and transmitter measuring deviations must be added.

Functional safety (option)
with temperature transmitter model T32

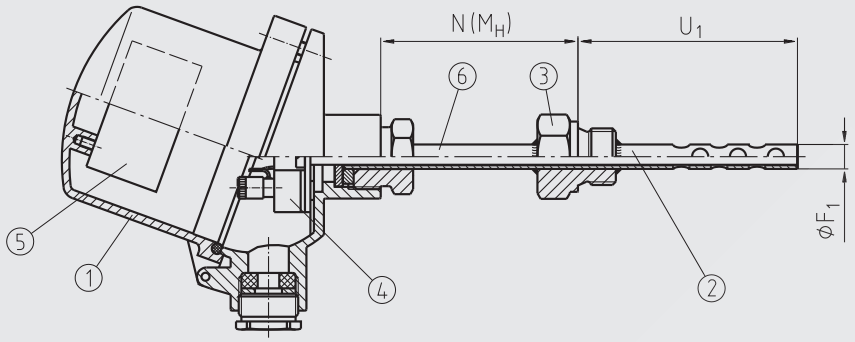
In safety-critical applications, the entire measuring chain must be taken into consideration in terms of the safety parameters. The SIL classification allows the assessment of the risk reduction achieved by the safety installations.

Selected TR10-C resistance thermometers, in combination with a suitable temperature transmitter (e.g. model T32.1S, TÜV certified SIL version for predection systems developed in accordance with IEC 61508), are suitable as sensors for safety functions to SIL 2.

For detailed specifications, see Technical information IN 00.19 at www.wika.com.

Components model TR10-J

Fig. with parallel thread, for tapered thread see “Process connection”



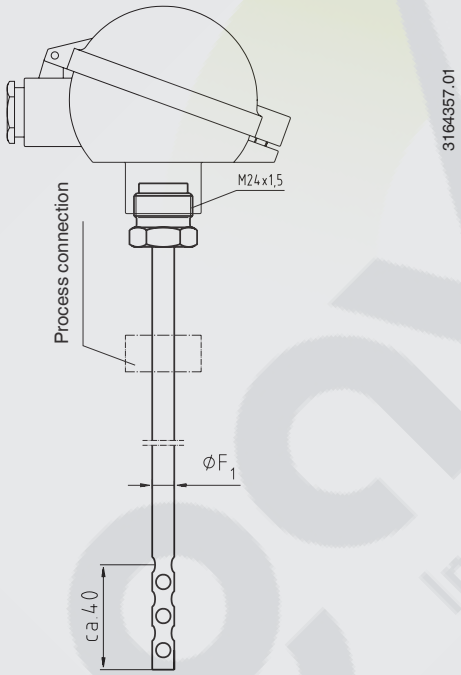
Legend:
① Connection head
② Thermowell model TW35
③ Process connection
④ Measuring insert
⑤ Transmitter (option)
⑥ Neck tube

U_1 Insertion length
F_1 Thermowell diameter
N (M_H) Neck length

Thermowell model TW35

Thermowell design

Thermowell straight, form 2G DIN 43772



Thermowell versions

The thermowell is made of drawn tube with a welded bottom and is screwed into the connection head. The cable outlet can be aligned by redating the connection head.
The process connection, in accordance with the customer specification, is welded onto the thermowell in the factory, which also fixes the insertion length. Insertion lengths to DIN standards are preferable.

Designs to DIN standards and also special designs (e.g., with tapered thermowell, reinforced neck tube, etc.) are available in 1.4571 stainless steel or special materials on request.

For further technical specifications on the thermowell please see WIKA data sheet TW 95.35.

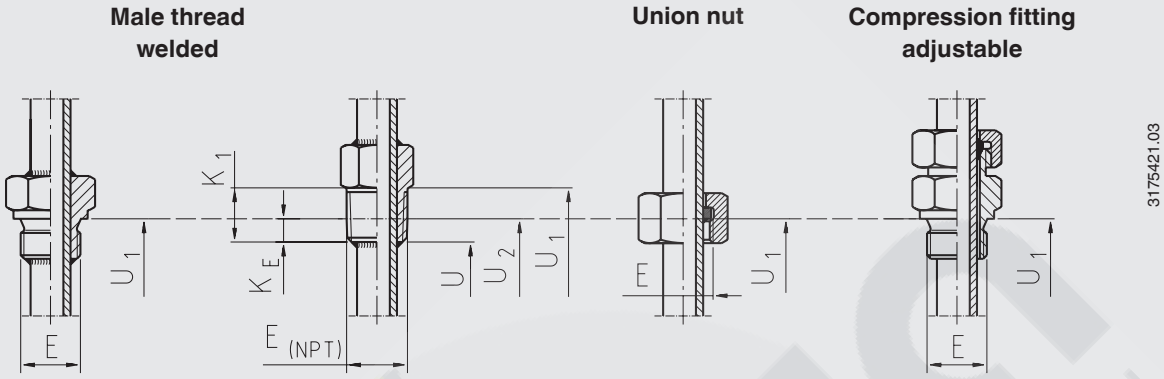
Thermowell in accordance with DIN 43772	Insertion length	Process connection	Thermowell external diameter F_1	Neck length N
Design 2G	160	G 1/2 B, mounting thread	8, 11, 12 or 14 mm	130
		G 1 B, mounting thread		
Design 2G	250	G 1/2 B, mounting thread	8, 11, 12 or 14 mm	130
		G 1 B, mounting thread		
Design 2G	400	G 1/2 B, mounting thread	8, 11, 12 or 14 mm	130
		G 1 B, mounting thread		

Above designs are also available with ½ NPT process connection. In this case, however, these will not conform to DIN 43772.

Process connection

Type of threaded connection

- Male thread, welded with thermowell
- Compression fitting, primarily with 12 mm diameter thermowells
  (Compression fittings allow simple adjustment to the required insertion length at the installation point.
  After tightening, the compression fitting can no longer be moved along the thermowell.)
- Union nut



Legend:

Parallel threads

U_1 Insertion length
E Thread

Tapered threads

U_2 Insertion length
U_1 Length of probe tip to end of thread
U Length of probe tip to top of thread
E Thread
K_1 Thread length
K_E Screw-in length by hand
- with ½ NPT approx. 8.1 mm

Connection type	Thermowell diameter			
	9 mm	11 mm	12 mm	14 mm
Male thread	G ½ B	G ½ B	G ½ B	G ½ B
	-	G 1 B	G 1 B	G 1 B
	½ NPT	½ NPT	½ NPT	½ NPT
	M20 x 1.5	M20 x 1.5	M20 x 1.5	M20 x 1.5
Compression fitting	-	-	G ½ B	-
	-	-	½ NPT	-
Union nut	G ½ B	G ½ B	G ½ B	G ½ B

Operating conditions

Ambient and storage temperature

-40 ... +80 °C

Other ambient and storage temperatures on request

Certificates (option)

Certification type	Measurement accuracy	Material certificate
2.2 test report	x	x
3.1 inspection certificate	x	x
DKD/DAkkS calibration certificate	x	-

The different certifications can be combined with each other.

Ordering information

Model / Sensor / Explosion predection / Process connection / Thread size / Measuring element / Connection method / Temperature range / Probe diameter / Insertion length A / Neck length N(M_H) / Certificates / Options